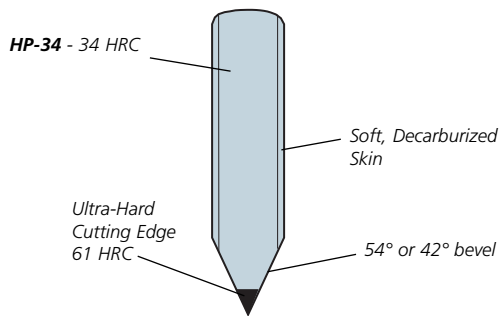




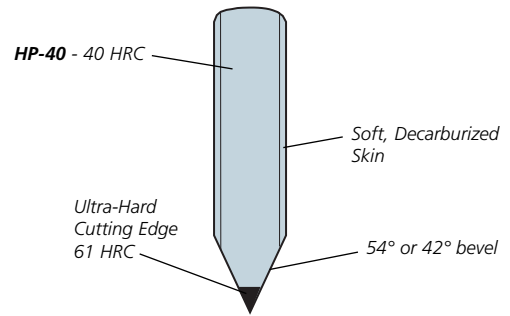
**Viking Hard Point (HP)  
 Cutting Rules**

Martin Miller features Viking Hard Point (HP) cutting rules. Viking HP rules are manufactured using a precision controlled "Plasma Beam" hardening process, producing one of the hardest cutting edges in the industry without sacrificing bendability.

**Viking Flex HP34**

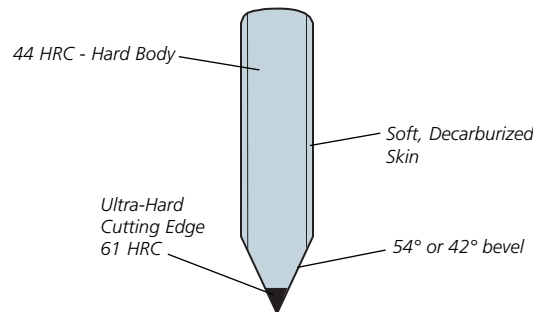


**Viking Flex HP40**



The extraordinarily high hardness of the cutting edge (61 HRC) is combined with outstanding bendability. The scaleless bright Hard Point cutting edge allows almost dust-free cutting. Both HP34 and HP40 rules are excellent for long volume press runs.

**Viking Flex G-44HP**



All the benefits of VIKING Flex HP coupled with a firmer body hardness. This extra stability results in a perfect cutting rule for gaskets and other hard-to-cut material. 44 HRC body, 61 HRC cutting edge.



2041 Elm Court • Ontario, CA 91761  
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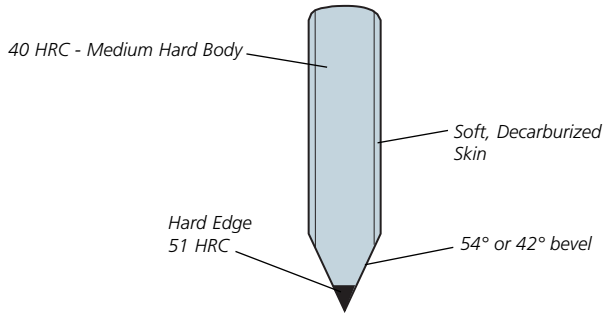
2532 Converse Street • Dallas, TX 75207  
**Toll-Free:**  
 (800) 262-4695 • Fax: (800) 446-6651



960 Industrial Drive • Elmhurst, IL 60126  
**Toll-Free:**  
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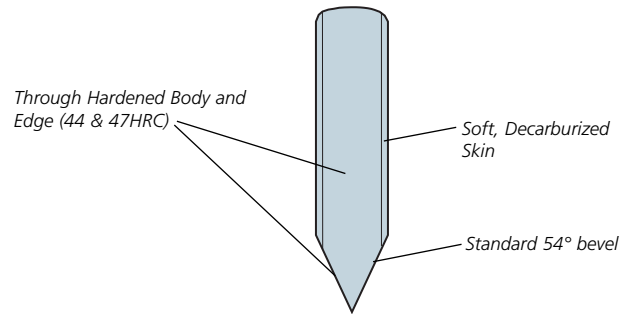


**Viking HF40**



Equal to VIKING MM with an additional 51 HRC HF (high frequency) hardened cutting edge, thus combining the outstanding bendability of a 40 HRC body and a high Rockwell hardness cutting edge, for medium to long production runs. 54° or 42° bevels available.

**Viking MM (44, 47)**

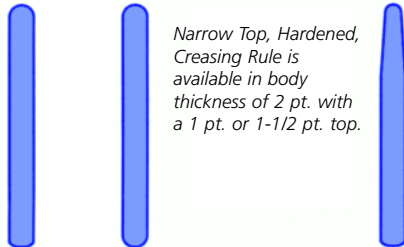


A hardened and tempered steel rule with a shaved cutting edge, uniform hardness, and decarbonized outer skin, giving outstanding bendability. 44 and 47 HRC in a 54° bevel. An excellent all-purpose rule, designed for low to medium volume press runs.

**Viking Creasing Rules**

**Regular Crease**

Single and Double Round, Hardened, Creasing Rules available in thicknesses of 2 pt., 3 pt., 4 pt. and 6 pt.



Narrow Top, Hardened, Creasing Rule is available in body thickness of 2 pt. with a 1 pt. or 1-1/2 pt. top.

**Heavy Top Crease**

Available in Round Top (RT) or Flat Round Top (FRT), hardened, in the following body/top thicknesses: 2/3 pt., 2/4 pt., 3/4 pt., 3/6 pt., 3/8 pt., 4/6 pt. and 4/8 pt.



Both the RT and FRT Creasing Rules allows for changes to the head of the crease, without changing the existing kerf of the dieboard.

**Martin Miller has a wide variety of rules for special applications:  
 Edge Wave Rule, Perforating Rule, Glue Flap Rule,  
 Combination Cut/Crease Rule, Stripping Rule (regular and needle),  
 Label (Kiss Cut) and Zipper Rules.**



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