

Machine	1st Knife / Grip Setting Dimension	Light Beam Position	Maximum Bar Lengths Front & Back	Bar Lengths Sides
Bobst 102 / 103 / 104	88mm	40 - 170mm	1090mm	867mm
Bobst 130 ER	84mm	35 - 300mm	1390mm	1070mm
Bobst 142 CER	82/mm	45 - 365mm	1500mm	1160mm
Bobst 142 ER	47mm	400 - 710mm	1500mm	1098mm
Bobst 162 CER	87mm	35 - 400mm	1700mm	1280mm
Iberica 105	82mm	Adjustable - No Limit	1110mm	860mm
	Dimensions			
	based on			
	13mm grip			

Please note that above dimensions are for guidance only - check Machine Specification / Series for definitive information

Stacking Relief Allowances

Number up	1-up	2-up	3-up	4-up	5-up	6-up	7-up	8-up	9-up
Allowance to each side	0.75mm	1.0mm	1.5mm	2.0mm	2.5mm	3.0mm	3.25mm	3.5mm	3.75mm

Note that for multi-up Layouts no internal allowances are required between double-cuts when the Grid Bars are less in dimension (generally 2.0mm) than the actual double-cut.