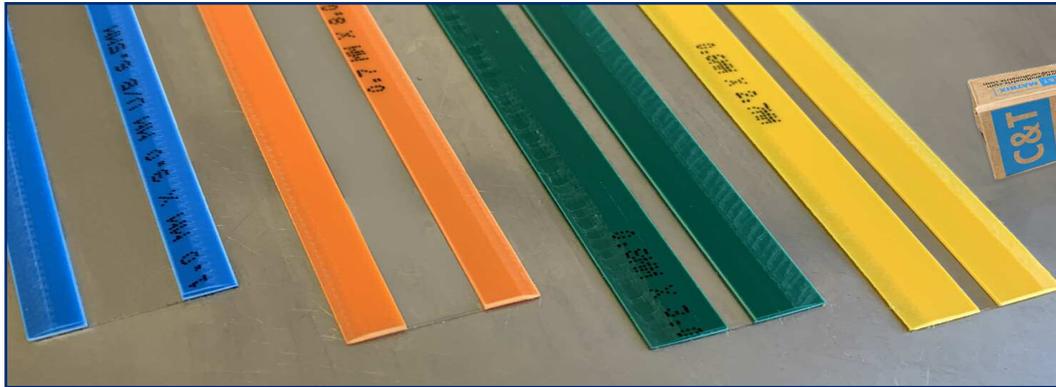




Corrugate & Corrugate U-Bend

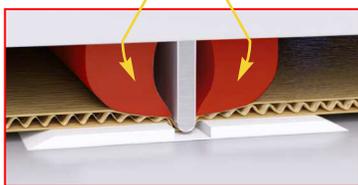
Matrix specifically designed for creasing corrugated.



CHANNEL

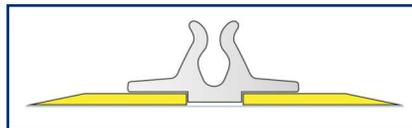
Corrugate Standard Matrix from Channel® is specially-designed and manufactured to crease corrugated stocks, in a wide variety of flutes. Corrugate Standard, with its wider base, provides the right amount of flute crush around the crease, relieving surface tension on the liner. Corrugate provides a defined crease without the buckling and cracking. The wider base also has more adhesive to bond with the counterplate. Corrugate Standard Matrix comes with a versatile and accurate 3/4 locator that can be used on 3 and 4PT creasing rule. Corrugate & U-Bend Matrix is great for printed or laminated corrugated board, as well as unprinted.

Use with Red Soft "C" Rubba



for optimum results! See other side!!

Corrugate Standard Matrix

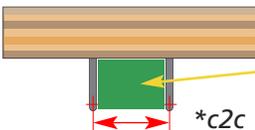
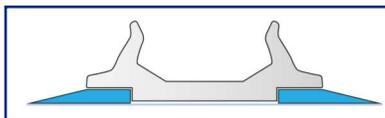


Corrugate Standard Matrix Sizes

| H x W (mm) |
|------------|------------|------------|------------|
| Yellow | Orange | Green | Blue |
| 0.6 x 2.5 | 0.7 x 2.5 | 0.8 x 2.5 | 1.0 x 2.5 |
| 0.6 x 2.7 | 0.7 x 2.7 | 0.8 x 2.7 | 1.0 x 2.7 |
| 0.6 x 3.0 | 0.7 x 3.0 | 0.8 x 3.0 | 1.0 x 3.0 |
| 0.6 x 3.2 | 0.7 x 3.2 | 0.8 x 3.2 | 1.0 x 3.2 |
| 0.6 x 3.5 | 0.7 x 3.5 | 0.8 x 3.5 | 1.0 x 3.5 |
| 0.6 x 4.0 | 0.7 x 4.0 | 0.8 x 4.0 | 1.0 x 4.0 |
| | | 0.8 x 5.0 | 1.0 x 5.0 |
| | | 0.8 x 6.0 | 1.0 x 6.0 |
| | | | 1.0 x 7.0 |
| | | | 1.0 x 8.0 |
| | | | 1.0 x 9.0 |
| | | | 1.0 x 10.0 |

Corrugate U-Bend from Channel® is the choice for clean precise, crack-free fold-overs on corrugated board - whether printed, laminated or un-printed. Channels come in a variety of depths and widths to accommodate a variety of double crease rule configurations.

Corrugate U-Bend Matrix



TIP: When using U-Bend, add strip of a slot-type rubber [Green G'rilla] at a height just lower than the crease rule height, this aides in making a more defined and sharp roll-over!

*c2c = center-to-center. The measurement from the center of one creasing rule to the center of the other creasing rule.

Corrugate U-Bend Matrix Sizes

| H x W/c2c* (mm) |
|-----------------|-----------------|-----------------|-----------------|
| Yellow | Orange | Green | Blue |
| | | | |
| | | | |
| 0.6 x 5.0 / 3 | 0.7 x 5.0 / 3 | 0.8 x 5.0 / 3 | 1.0 x 5.0 / 3 |
| 0.6 x 6.0 / 4 | 0.7 x 6.0 / 4 | 0.8 x 6.0 / 4 | 1.0 x 6.0 / 4 |
| 0.6 x 7.0 / 5 | 0.7 x 7.0 / 5 | 0.8 x 7.0 / 5 | 1.0 x 7.0 / 5 |
| 0.6 x 8.0 / 5 | 0.7 x 8.0 / 5 | 0.8 x 8.0 / 5 | 1.0 x 8.0 / 5 |
| 0.6 x 9.0 / 6.5 | 0.7 x 9.0 / 6.5 | 0.8 x 9.0 / 6.5 | 1.0 x 9.0 / 6.5 |
| 0.6 x 10.0 / 8 | 0.7 x 10.0 / 8 | 0.8 x 10.0 / 8 | 1.0 x 10.0 / 8 |

West

2041 Elm Court, Ontario, CA 91761
Local: 909-947-3044 • Fax: 909-923-7809

Southwest

827 S. Great S'west Pkwy., Grand Prairie, TX 75051
Local: 214-630-4695 • Fax: 214-630-5425

Midwest

960 Industrial Drive, Elmhurst, IL 60126
Local: 630-782-6230 • Fax: 630-782-6220

800-423-4478 TOLL-FREE ALL LOCATIONS!

www.wagnerdiesupply.com
sales@wagnerdiesupply.com



Red Soft "C" Rubba

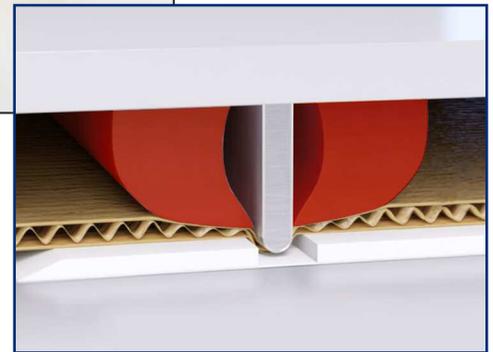
Reduces cracking and deformation when creasing corrugated stocks!



Part #: U316987

Soft "C" Red Rubba from Channel® reduces cracking and fish-tailing when creasing corrugated board. Great for creasing all flutes with or without printing or laminated labels. Soft "C" Rubba gently crushes the flutes near the crease, reducing surface tension resulting in sharper, crack-free folds.

Easy to apply using Wagner's SuperSet MV or HV adhesives. Soft "C" Rubba is rated at a soft 25 shore, and installs on both sides of the crease rule, it's 9.5mm high, and has a self-spacing lip at the bottom. Available in 30m (90') coils.



Red Soft C Rubba - 25 Shore hardness, softly crushes the flutes surrounding the crease, reducing surface tension. Works from the back or when creasing to the face.

**Bond it to the die board with:
SuperSet MV or HV**

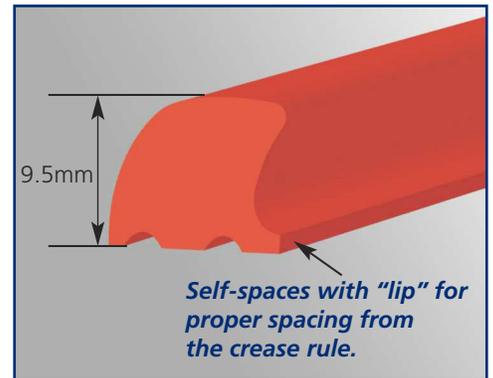


SuperSet LV, MV and HV adhesives exclusively from Wagner, specially-formulated to bond rubber and plastics to wood, double-distilled for purity, also in Gel and optional QT2 Activator. A fast and strong bond!

**Cut it to length with:
Multi-Cut Pliers**



Multi-Cut Pliers from Wagner feature extra-sharp stainless steel blades, and an in-handle storage cartridge for 3 extra blades (included). New blades and anvil kit also available.



Self-spaces with "lip" for proper spacing from the crease rule.



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